



RZR SIDE BARS

TOOLS NEEDED:

- | | |
|------------------------------|-----------------------------------|
| Powered Drill | Ratchet |
| 1/8" drill bit | 9/16 socket |
| O size (.316) drill bit | 3/8, 7/16, 1/2 wrenches & sockets |
| Center Punch | T25 torx socket |
| Marker | Flat blade screw driver |
| Hammer | |
| Spring clamp &/or Vice Grips | |

- PARTS INCLUDED:** 2 Side Bars
8 Self Tapping Bolts



1. The first step to installing your new Side Bars is to remove the factory side bars and nets. You will have to take apart the plastic to access the bolts that hold the mounts in the center of the doors. Remove the fasteners shown in Fig. 1 to gain access to the bolts. Once the bars and nets are removed, attach the plastics back as they were.
2. Next, take one of the side bars and position it as shown in Fig 2, 3, 4. Use a clamp to help hold the mounts in position. The front mount needs to rest on top of the tube running underneath the dash. Before drilling, or marking locations, make sure the bar is lined up flush with the outside of the plastics.

If you purchased the optional side panels, make sure to get the bars lined up so the panels will attach correctly. You will want to test fit the panel while the bar is clamped into position so you can make minor adjustments before marking and drilling holes.

Fig 1.



Fig 2.



Fig 3.



Fig 4.



3. Now that the bar is located in the correct position, you can mark and center punch the center of the holes. Then use the 1/8" drill bit (a nice sharp bit helps) and drill all the holes. Then use the O sized drill bit (.316") to drill open the holes. The self tapping bolts are designed to be pre-drilled with an O size bit. ***If you use a bit that is larger, the bolt will not work.***
4. Now you can install the bolts using the 9/16 socket and ratchet. If you have a drill with a clutch, you can use the drill to help drive in the bolts easier. As you turn the bolt, be sure to apply pressure to push the bolt into the hole. Make sure to not over tighten the bolts, because you don't want to strip out the threads.

Repeat this process for the other side.

CLEANING/ MAINTAINING:

The bars have a tough powder coat finish to last you years of fun. They can be cleaned using soap and water. The only maintenance that may be required is to periodically check the bolts that hold the bars in place and make sure they are tight.